

# Tolonate<sup>®</sup> HDB 75 B



## Description

- ⇨ Aliphatic polyisocyanate biuret (HDI homopolymer), supplied at 75% solids in butyl acetate. This is an aromatic solvent free variation of Tolonate<sup>®</sup> HDB 75 MX.

## Suggested Uses

- ⇨ Conventional two component polyester/alkyd urethanes.
- ⇨ Polyurethane coatings with no aromatic solvents.
- ⇨ Weatherable protective coatings for industrial maintenance and auto refinish.

## Specifications

**(valid for the product manufactured in Pont-de-Claix, France and Freeport, Texas, USA)**

Colour	≤ 40 HAZEN (APHA)
Viscosity at 25°C	150 ± 100 mPa.s
NCO (on delivery form)	16.5 ± 0.5 %
Solids content	75.0 ± 1.0 %
Hexamethylene diisocyanate monomer (HDI)	< 0.3 %

The analytical methods are available upon request

## Physical Properties

Appearance	Clear liquid
Bulk density at 25°C	1050 kg/m <sup>3</sup> approx.
Weight per US gallon	8.77 lbs approx.
Flash point (closed cup)	35°C approx.
Equivalent weight (on delivery form)	255 g approx.

## Solubility

Soluble in esters, ketones, aromatic hydrocarbons. In most cases, esters/aromatic hydrocarbon mixtures are used.

It is recommended to use "urethane grade" solvents for the dilution (with water content below 300 ppm).

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## Applications

- ⇒ Tolonate<sup>®</sup> HDB 75 B is typically used in combination with hydroxylated polymers, notably polyesters and polyacrylates, in the preparation of two component systems for weatherable coatings which give excellent mechanical properties in conjunction with outstanding resistance to solvents, abrasion and chemicals products.

## Packaging and transport

### Packaging (please contact our sales team for more details)

- ⇒ US origin: 215 kg net metallic drum
- ⇒ France origin: deliveries of 860 kg net weight pallets (4 drums of 215 kg net weight).
- ⇒ Other packaging: upon request

### Transport

- ⇒ Regulated. For more precise details, please refer to the safety data sheet

## Storage conditions and shelf-life

- ⇒ Tolonate<sup>®</sup> HDB 75 B is sensitive to moisture and should be kept in its original container or in a volume tank under dry nitrogen blanketing, for example.
- ⇒ Appropriate storage for 2 years does not normally affect the product in any way if it is stored in its sealed original drums in proper storage conditions at temperatures below 40°C.

## Inflammability and safety instructions

- ⇒ Before handling this product please refer to its safety data sheet

### **WARNING TO USERS**

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